

Part Number: 971-4019 971-4021 (3 Phase)

Standard Features

High Rate, High Flow Typhoon Thermal System xLF2 Vibration Table with PSD Management Allen-Bradley PLC Control Desktop PC with a 17" Monitor Typhoon Manager Software

Typhoon 1.5

The Typhoon 1.5, with its 18" x 18" vibration table, is perfect for performing Highly Accelerated Life Testing (HALT) on small products, or where limited lab space is available. This compact system is built using Qualmark's Typhoon system technology which delivers impressive thermal performance and six-degree-of-freedom repetitive-shock vibration. The Typhoon 1.5 is a practical addition to any company's product reliability program.

| Work Space | 27"w x 27"d x 19.5"h |
|--------------------------------|----------------------------|
| | (686 x 686 x 496mm) |
| Outer Dimensions | 38.8"w x 47.0"d x 80.9"h |
| | (985 x 1194 x 2055mm) |
| Table Size | 18" x 18" |
| | (457 x 457mm) |
| Actuators | 4 Actuators |
| | Lubricant-free |
| Table Capacity ¹ | 80lb (36 kg) |
| Acceleration ² | 5 – 70 gRMS |
| Temp Range | +200°C to -100°C |
| Thermal Ramp Rate ³ | 70°C/min average |
| | 70°C/min average (3 Phase) |
| Power Requirements | 208V, 230V |
| | (1Φ), |
| | 50/60Hz, |
| | 70A (Service Rating) |
| | 380V, 400V, 440V, 480V |
| | 3Ф |
| | 50/60Hz |
| | 25A (Service Rating) |
| | |

See Qualmark product catalog for configuration options, accessories, and post warranty service and maintenance plans. All specifications are subject to change without notice.



Typhoon 1.5 System includes:

- Two (2) year warranty
- System and software orientation
- Operations & Maintenance manual
- One (1) accelerometer for table control provided;
 Three (3) additional accelerometer input channels available
- Two (2) 72" thermocouples provided one (1) for product, one (1) for air;
 Four (4) additional thermocouple input channels available
- One (1) 10 ft. accelerometer cable
- Eight (8) User State Relays (USR)
- Control PC with Windows® operating system and 17" flat screen monitor



| Vibration Features | Table Top | 18" x 18" (457 x 457mm) |
|--------------------|-------------------------------------|---|
| | Table Top Hardware | 25 threaded holes 3/8-16 on 4" centers (M10 optional) |
| | Actuators | 4 pneumatic, impulse-type, lubricant-free actuators |
| | Vibration | Six degree of freedom, random, OmniAxial™ broadband excitation |
| | PSD Management | Monitor and reset to factory specification for Power Spectral Density (PSD) |
| | Table Product Capacity ¹ | 80 lb (36 kg) |
| | Vibration Range ² | 5 - 70 gRMS (10 Hz to 5000 Hz) |
| Thermal Features | Heating System | Open-element nichrome type |
| | Cooling System | Liquid nitrogen - insulated solenoid valve |
| | Temperature Range | +200°C to -100°C (+392°F to -148°F) |
| | Thermal Ramp Rate ³ | 208V/230V Single Phase: 60°C/min average |
| | | 380V, 400V, 440V, 480V 3 Phase: 70°C/min average |
| Internal Features | Interior Dimension | 27.0"w x 27.0"d x 19.5"h (686 x 686 x 494mm) |
| | Interior Construction | Stainless steel |
| | Plenum Exit | Adjustable airflow to direct air to product |
| | Lighting | 1 recessed ceiling light |
| Exterior Features | Exterior Dimensions | 38.8"w x 47.0d x 80.4"h (985 x 1194.3 x 2055mm) |
| | Doors | 1 door, opens approximately 130° |
| | External Construction | Painted steel construction with stainless steel trim |
| | Windows | (1) 15" x 15" (381 x 381mm) multi-pane window in the door |
| | Access Ports | (1) 4" (102mm) port with phenolic cover, on side |
| | Door Lock | Sensor-activated shut down if door opens during operation |
| | Sound | Nominally 73 dBA at 1 meter |
| Control | Vibration/Temperature | PLC based, PC |
| | Interface | Typhoon Manager |
| | Operating System | Microsoft Windows |
| | Safety | Eurotherm temperature (independent safety) |
| Utilities | Electrical | 208V, 1Φ, 50/60 Hz, 70A 230V, 1Φ, 50/60 Hz, 70A |
| | | 400V, 3Φ, 50/60 Hz, 25A 480V, 3Φ, 50/60 Hz, 25A |
| | Air | 32 SCFM @ 85 psi (0.9 m³/min. at 5.9 bar) |
| | | |

- 1. Greater load capacities can be designed; contact Qualmark for custom options.
- 2. Measured on bare table; maximum gRMS level dependent on table configuration.
- 3. Measured -65°C to 85°C in open air 3″ above table center; levels vary by make and model

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